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This book introduces the fundamental principles of the mass transfer phenomenon and its diverse applications in process industry. It covers the full spectrum of techniques for chemical separations and extraction. Beginning with molecular diffusion in gases, liquids and solids within a single phase, the mechanism of inter-phase mass transfer is explained with the help of several theories. The separation operations are explained comprehensively in two distinct ways—stage-wise contact and continuous differential contact. The primary design requirements of gas-liquid equipment are discussed. The book provides a detailed discussion on all individual gas-liquid, liquid-liquid, solid-gas, and solid-liquid separation processes. The students are also exposed to the underlying principles of the membrane-based separation processes. The book is replete with real applications of separation processes and equipment. Problems are worked out in each chapter. Besides, problems with answers, short questions, multiple choice questions with answers are given at the end of each chapter. The text is intended for a course on mass transfer, transport and separation processes prescribed for the undergraduate and postgraduate students of chemical engineering.



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This textbook is targetted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of

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- complexities showing the applications of the theory are included.
- Many end-chapter exercises.
- Chapter-wise multiple choice questions.
- An Instructors manual for the teachers.

A staple in any chemical engineering curriculum New edition has a stronger emphasis on membrane separations, chromatography and other adsorptive processes, ion exchange Discusses many developing topics in more depth in mass transfer operations, especially in the biological engineering area Covers in more detail phase equilibrium since distillation calculations are completely dependent on this principle Integrates computational software and problems using Mathcad Features 25-30 problems per chapter

About the Book: Salient features: A number of Complex problems along with the solutions are provided Objective type questions for self-evaluation and better understanding of the subject Problems related to the practical aspects of the subject have been worked out Checking the authenticity of dimensional homogeneity in case of all derived equations Validation of numerical solutions by cross checking Plenty of graded exercise problems from simple to complex situations are included Variety of questions have been included for the clear grasping of the basic principles Redrawing of all the figures for more

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clarity and understanding Radiation shape factor charts and Heisler charts have also been included Essential tables are included The basic topics have been elaborately discussed Presented in a more better and fresher way Contents: An Overview of Heat Transfer Steady State Conduction Conduction with Heat Generation Heat Transfer with Extended Surfaces (FINS) Two Dimensional Steady Heat Conduction Transient Heat Conduction Convection Convective Heat Transfer Practical Correlation Flow Over Surfaces Forced Convection Natural Convection Phase Change Processes Boiling, Condensation, Freezing and Melting Heat Exchangers Thermal Radiation Mass Transfer

Convective Heat and Mass Transfer, Second Edition, is ideal for the graduate level study of convection heat and mass transfer, with coverage of well-established theory and practice as well as trending topics, such as nanoscale heat transfer and CFD. It is appropriate for both Mechanical and Chemical Engineering courses/modules.

Completely updated, the seventh edition provides engineers with an in-depth look at the key concepts in the field. It incorporates new discussions on emerging areas of heat transfer, discussing

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technologies that are related to nanotechnology, biomedical engineering and alternative energy. The example problems are also updated to better show how to apply the material. And as engineers follow the rigorous and systematic problem-solving methodology, they'll gain an appreciation for the richness and beauty of the discipline.

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