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2004 Chevrolet Optra Auto Repair Manual - ChiltonDIY

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The sedan was available for model years 2004 and 2005, but was removed for 2006. All are powered by the 2.0-liter inline-four D-TEC engine, rated at 119 hp (89 kW) at 5400 rpm and 126 lb-ft (171 N-m) of torque at 4000 rpm, driving the front wheels through either a five-speed manual transmission or a four-speed automatic. Despite its compact size and the 2.0-liter engine, fuel economy was ...

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Page 103: Parking Your Vehicle (Manual Transmission) Parking Your Vehicle 4. Insert the key into the shift-lock release slot (Manual Transmission) and press and hold the key. Before leaving your vehicle, do the following: 1. Hold the brake pedal down and firmly apply the parking brake. 2. Fully press in the clutch pedal and place the shift ...

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In 2009, the saloon version received a facelift marketed as Chevrolet Optra Advance, with a sportier interior and front styling similar to that of the hatchback, it was sold with GM's 1.6 and 1.8 engines, with the 5 Speed Manual Transmission and 4 Speed Automatic Transmission. Assembly at the Bogotá GM plant (GM Colmotores) ceased in 2013 due to the modernization of GM Colmotores lineup.